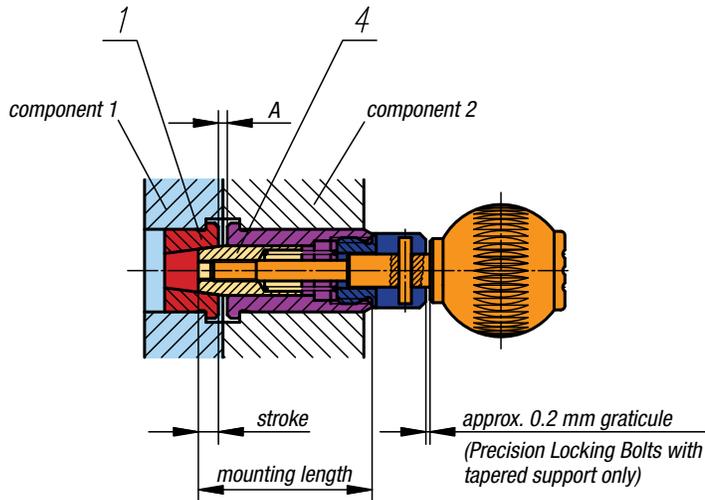


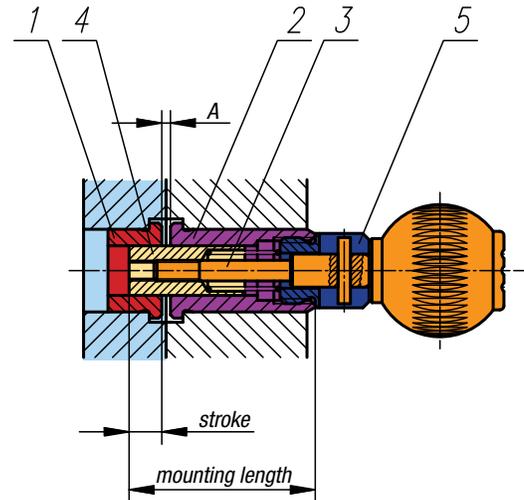
Assembly and Installation Instructions for Precision Locking Bolts



Precision Locking Bolts with tapered support



Precision Locking Bolts with cylindrical support



Assembly Instructions:

1. Fit tapered or cylindrical sleeve (No. 1) into component 1.
2. Fit sleeve (No. 2) into component 2.
3. Determine the mounting length (actual dimension). Mounting length = $A + \text{stroke} + \text{length of No. 2}$. Note the graticule of 0.2 mm with models with tapered support.
4. Glue threaded bolt (No. 3) and centering pin (No. 4) together grease-free with anaerobic adhesive. We recommend Loctite 638.
5. Screw centering pin with nut (No. 4) and handle into the mounted sleeve (No. 2). If necessary glue together grease-free with anaerobic adhesive.
6. Check whether the product is operational. Adhere to the release stroke in the catalogue with locking device versions.

Note:

The Precision Locking Bolt is only ready for operation after the stated adhesive hardening time. When gluing the components, ensure that no adhesive enters into contact with movable parts.

