Austenitic chromium-nickel stainless steel with added sulphur – "Free-cutting stainless steel" (1.4305)



Code	X10CrNiS18-9
US standard (AISI)	303
Composition Alloying components [%]	 C: 0 - 0.10 Ni: 8.00 - 10.00 Cr: 17.00 - 19.00 Mn: 0 - 2.00 Remainder: Fe Cu: 0 - 1.0 P: 0 - 0.045 N: 0 - 0.10 S: 0.150 - 0.350
Stainless steel grade	A1
Density [g/cm³]	7.9
Nickel migration [μg/(cm² x week)] in artificial perspiration (pH 4.5)	<0.5
Yield point Rp0.2 [N/mm²]	≥190
Tensile strength Rm [N/mm²]	500 - 700
Corrosion resistance	 Medium Lower resistance than 1.4301 due to the addition of sulphur Not resistant to intergranular corrosion
Machinability	very good
Weldability	poor (friction welding possible)
Other properties	 Austenitic non-magnetic structure with sulphur added for good machinability Moderately suitable for mechanical polishing Suitability for electropolishing: medium For use at temperatures up to 500°C Not suitable for prolonged skin contact due to the high nickel migration rate
Main uses	Predominantlyusedforturnedpartsthataresubjecttomediumlevels of corrosive stress in the following sectors: Automotive industry Fittings Food industry Kitchen equipment and decorative parts Machine and plant construction